



SYSTEM & PROCESS FILTERS



Bea Technologies is focused to provide our customers the highest quality and the most effective products and service

Our experienced team is ready to provide a customized solution using leading technologies and meeting customer needs.





OUR MISSION

Bea Technologies is dedicated to providing customers with the highest quality and most effective products and services.

The key factors contributing to our achievement of our mission are:

Teamwork among all employees

Financial stability

High ethical standards

Quality

Innovation

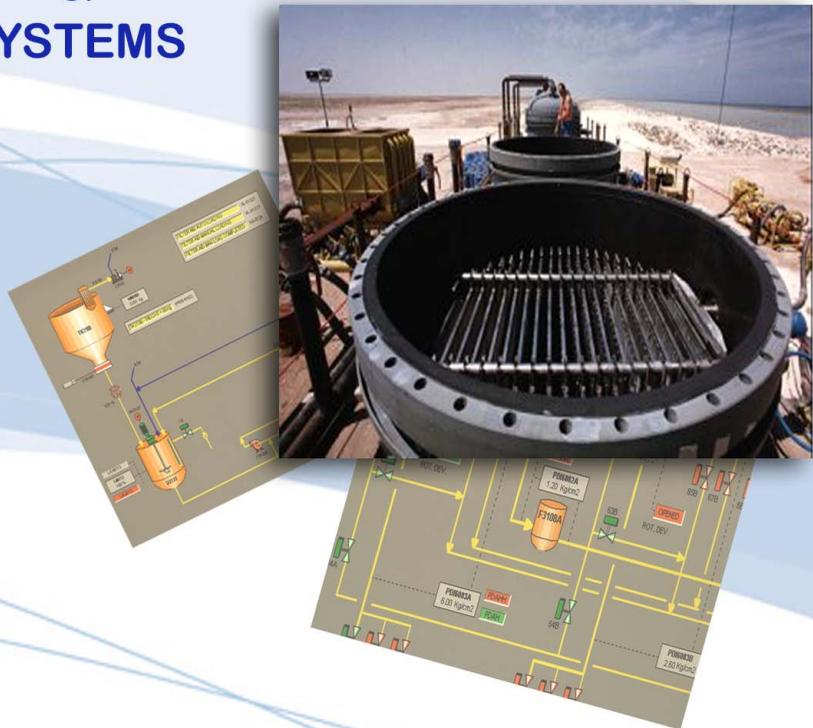
Continuous improvement

*AUTOMATIC BACKWASHING WATER SYSTEMS
AUTOMATIC BACKWASHING FEED FILTERS
HIGH PRESSURE GAS COALESCERS
ACTIVATED CARBON FILTERS
PRECOAT PROCESS FILTERS*

*CARTRIDGE AND BAG PRESSURE VESSELS
PED and ATEX compliant*

SKID MOUNTED AND DUPLEX UNITS

FILTER EQUIPMENT & SYSTEMS



SKID MOUNTED UNITS
offers the guarantee of the
controlled quality of workmanship and
therefore a high degree of reliability,
a considerable economic advantage
and faster delivery time



OIL & GAS PRODUCTION



Bea Technologies is extensively involved in development and design of specialized filtration filter elements and filter systems for the application in Oil and Gas production, as well as offshore disposal and Gas Processing operation.

Application also exist for ammine, glycol system and batch process system.

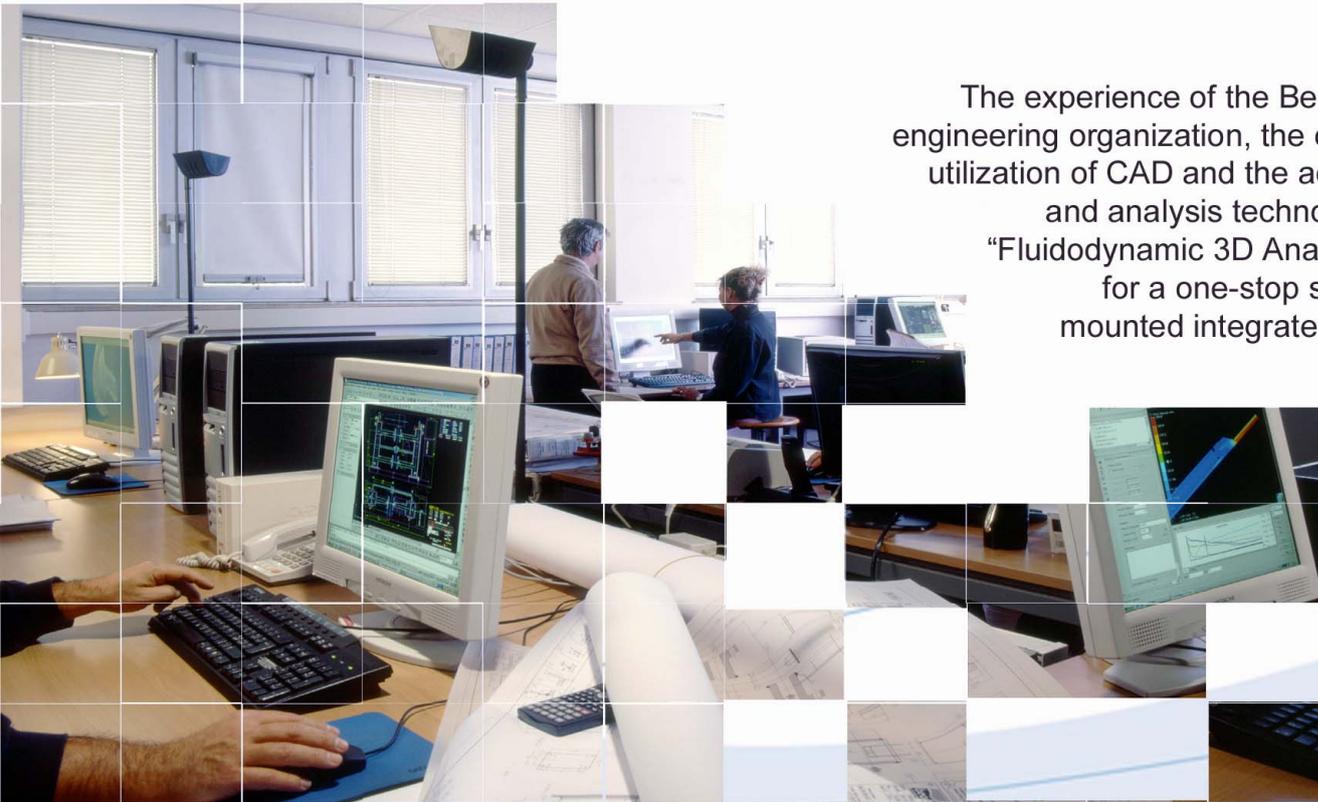
GAS PROCESSING & REFINING



Bea backwashing systems are designed to continuously filter at optimal flow rate 24 hours per day 365 days per year. Duplex filters allow flow to be diverted between two filters in those applications where continuous filtration is required.

PROCESS DESIGN

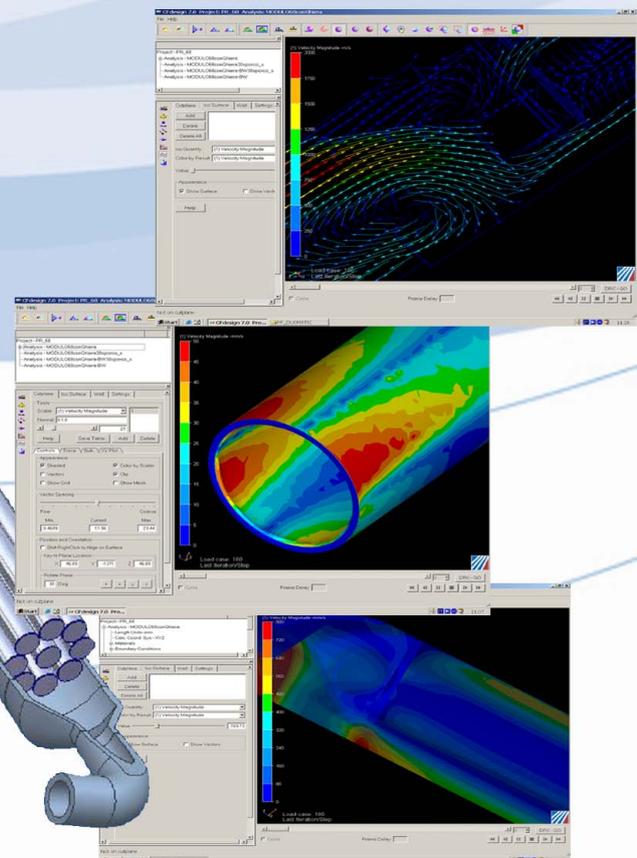
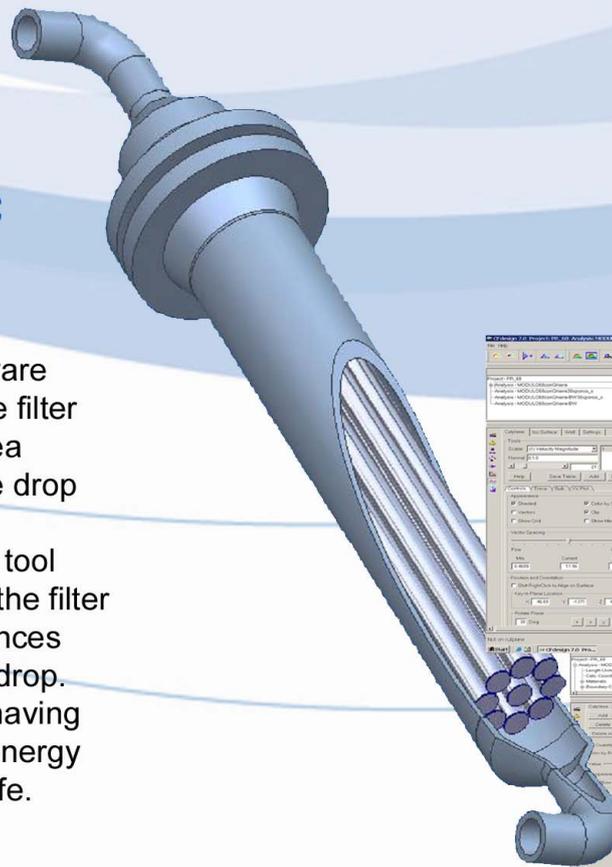
The experience of the Bea Technologies engineering organization, the comprehensive utilization of CAD and the advanced design and analysis technologies, like the “Fluidodynamic 3D Analysis”, provides for a one-stop solution for skid mounted integrated filter systems.



FLUIDODYNAMIC ANALYSIS

The fluidodynamic 3D software simulates the flow inside the filter and identifies the critical area responsible for the pressure drop between inlet and outlet.

Bea Technologies uses this tool when drawing the inside of the filter in order to minimize turbulences and therefore the pressure drop. Customer will benefit from having a filter which absorbs less energy and have a longer service life.



Automatic backwashing & Process filters



FILTROMATIC automatic backwashing water filters

Filtromatic automatic backwashing filters are designed to remove solid particles from water, thereby protecting critical equipment and systems for cooling, air conditioning, descaling, boiler feed supply, process use, spray nozzles, etc. The backwashing process takes place without stopping filtration and requires only minimal quantities of water. The Filtromatic automatic backwashing filter consists of:

VESSEL BODY: fabricated in mild steel, that can be internally treated with protective coatings to provide resistance to corrosion, stainless steel, nickel alloys, etc.

FILTER ELEMENTS: constructed from heavy gauge wedge-wire with V-shaped slots to resist the elements plugging and to facilitate effective backwashing.

AUTOMATIC CONTROLS: the Filtromatic automatic backwashing process is implemented by electronic panel, screw geared motor, differential pressure gauge and pneumatic activated ball valve.



DUOMATIC automatic backwashing feed filters

Duomatic automatic backwashing filters are specifically designed to continuously remove solid particles from liquid feedstocks in refineries and petrochemical plants. By preventing solid particles, including iron sulfide, coke fines, dirt and other contaminants from entering the catalyst bed, the Duomatic filter enables optimum reaction efficiency, extends catalyst life and substantially reduces catalyst bed change-outs. The Duomatic generates higher production rates and savings in operating costs. Duomatic is a modular system composed by one or more fully assembled skid mounted units. These skid mounted units incorporating multiple housings can be valved in parallel to common headers. The Duomatic utilizes specially designed Quadri-Fil filter elements, constructed from heavy gauge wedge-wire with V-shaped slots to resist the elements plugging and to facilitate effective backwashing.



UNYVER precoat process filters

Unyver high pressure leaf filters are extremely versatile and utilized in many industrial applications. The manufacturing design, the internal and external surface finishing, as well as the type of accessories, are selected in order to meet all the requirements of the specific application. The filter housing can be designed according to various manufacturing codes, and can be constructed from carbon steel, stainless steel 316L or special alloys. The filter leaf elements are manufactured from layers of stainless steel media or other materials.

VERTICAL leaf filters are recommended for the filtration of liquids with medium or low content of solids, with automatic removal of solids from the filter leaf elements.

HORIZONTAL leaf filters are recommended for the filtration of liquids with relatively high solids content. The filter leaf elements are vertically mounted in parallel on an internal carriage, which allows easy removal for cleaning and maintenance.



FLOW-GAS , FLO-SEP , MICRO-SEP

Solid particles, liquid condensates and lubricating oil present in any natural or process gas pipeline provide several maintenance problems with compressors and instrumentation. Bea, to solve the problem, has developed a full line of gas filters, FLO-GAS, filter separators, FLO-SEP, and absolute separators, MICRO-SEP, for complete removal of solids and liquids from natural or processed gas streams.

The Gas Filters and Filter Separators designed by Bea Technologies have excellent application in gas distribution, gas compression station, protection of mainline transmission systems and protection of dehydration towers and desiccant beds.

Metal filter elements



RETINOX stainless steel filter elements

Retinox are very cost effective pleated filter cartridges manufactured from pleated stainless steel wire mesh media and a stainless steel core. There is also a Retinox version available with layers of drainage media. Retinox filter cartridges can be regenerated by backwashing and cleaning. Retinox are available in nominal micron ratings from 10 microns to 350 microns. Typical Retinox applications include high viscosity and high temperature fluids.



SOLINOX stainless steel filter elements

Solinox filter cartridges are constructed entirely in stainless steel, with a fine stainless steel mesh wrapped around a robust stainless steel inner core and metal end-caps. Solinox cartridges contain no glues or resins. Solinox cartridges have a very high mechanical resistance up to differential pressure of 20 bar and can withstand extreme temperatures from -30°C to +300° C. Solinox cartridges are cleanable and regenerable. Solinox cartridges can be used as support elements in precoat applications or as trap filters. Typical Solinox applications include corrosive fluids, high temperatures, viscous liquids, liquefied gas and steam.



PORAL INOX stainless steel sintered filter elements

Poral Inox filter cartridges are manufactured from a sintered stainless steel seamless tube with controlled porosity. Poral Inox end fittings are welded by TIG process with a wide array of end fittings available including flat gasket, threaded and bayonet connections. Poral Inox filter cartridges are versatile, regenerable and extremely robust. Typical applications include filtration of liquids, gases, steam and corrosive chemicals. Also, Poral Monel and Poral Inconel are available for extremely corrosive fluids.



STEELPORE stainless steel fiber-sintered filter elements

Steelpore pleated cartridges are 100% stainless steel. Steelpore are manufactured from a sintered stainless steel microfiber media, supported by a wire mesh and with solid stainless steel end caps. All Steelpore cartridge components are precision TIG welded. Steelpore cartridges are available with a micron rating down to 0.5 micron and are integrity testable. Steelpore cartridges are able to resist high temperatures and differential pressures, and are backwashable and steam cleanable.



OXOPOR porous sintered bronze filter elements

Oxopor porous sintered bronze filter cartridges are specifically designed for high pressure oxygen gas filtration. Oxopor filter cartridges are manufactured from non-sparking materials, designed to be easily cleanable and achieve extremely long service life. Oxopor filter cartridges are extremely robust and have a collapse pressure above 100 bar. Also available are specially designed pressure vessels to be used in conjunction with Oxopor elements.

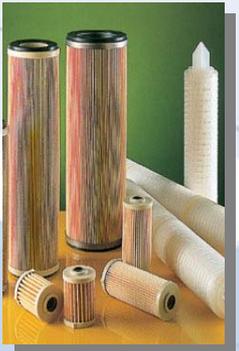
Pleated & Depth filter elements



BRAVOCHEM & BRAVOPLEAT pleated filter elements

- Bravochem are very cost effective pleated filter cartridges manufactured from multiple layers of glass fibre media, polyester media and polyester components. Bravochem filter cartridges have high removal efficiency, dirt holding capacity and throughput. The cartridges have an external diameter of 68 mm to be able to retrofit competitive cartridge housings. Typical Bravochem applications are chemicals and solvents.

- Bravopleat are cost effective pleated filter cartridges with high removal efficiency, dirt holding capacity and throughput. Bravopleat BLP are manufactured from multiple layers of all polypropylene media and polypropylene components. Bravopleat BNP are manufactured from multiple layers of borosilicate microfibre media, polypropylene media and polypropylene components. Bravopleat cartridges have an external diameter of 66 mm to be able to retrofit competitive cartridge housings.



FINCELL fine filtration filter elements

Fincell filter cartridges are available in several configurations. Fincell FCY are manufactured from pleated layers of glass borosilicate and resin impregnated cellulose media. Fincell FCP-RH filter cartridges are manufactured from pleated layers of borosilicate microfibre and nylon media reinforced by aluminium net. The resulting high media strength eliminates contaminant release even in the presence of variable differential pressures. The high surface area provides for long service life. Fincell elements are designed to filter both liquids and gases



TOPLIFE polypropylene filter elements

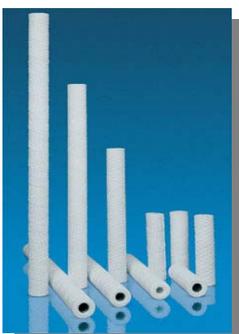
TOPLIFE are depth type filter cartridges integrally made in polypropylene. The filter media is made by winding around the internal core polypropylene filter layers with an absolute rated. The decreasing porosity from the outer to inner side, allows to obtain high dirt holding capacity. No binder resin is used.

The construction materials, chemically and biologically inert, and the absolute retention grade, permits application in a wide range of corrosive and non-corrosive fluids.



STARLIFE meltblown filter elements

Starlife meltblown filter cartridges are manufactured by thermally bonding polypropylene microfibrils with precisely controlled fibre width in order to obtain depth cartridges with graduated porosity from external to internal. This graduated porosity assures high dirt holding capacity, low pressure drop and constant flow rate throughout the service life of these very cost effective filter cartridges. Typical Starlife applications include chemicals and water.



MIKROCELL string wound filter elements

Mikrocell high quality string wound cartridges offer high capacity contaminant retention with low operating costs. Mikrocell cartridges are available in various string wound materials including polypropylene, cotton and glass fibre, with support cores available in polypropylene, galvanized steel and stainless steel. Typical Mikrocell applications are pre-RO water treatment, chemicals and metal plating.

High dirt holding filter elements & Bags



MAGNEX & GRANPLEAT large flow pleated filter elements

MAGNEX and GRANPLEAT deliver outstanding performance and cost benefits by enabling the use of fewer filter cartridges and smaller and more economical filter housings for high flow rate applications. The external diameter is 170mm and, by applying Fluid Dynamic Analysis to flow patterns through a variety of different polymeric filter media, Bea Technologies has designed these cartridges to achieve optimal flow distribution between the filter media and the internal core, avoiding flow restrictions and exploiting the full surface area of the filter media to generate extraordinarily high throughput and service life. The filter elements deliver extremely high dirt holding capacity with particle retention over 99.9% and are particularly well suited for fluids with high levels of contamination or as upstream protection for membrane filters. All materials of construction are chemically and biologically inert, in compliance with FDA, USP and EC guidelines for materials that come into contact with foodstuffs.



POLYSAN polypropylene pleated filter elements

POLYSAN filter elements are pre-filters made of polypropylene, designed to allow high dirt holding capacity and absolute filtration rating. POLYSAN filter elements are suitable in food & beverage and cosmetic applications. The filter media, obtained by pleating multiple layers of polypropylene, allows to reach a removal efficiency up to absolute rating, high dirt holding capacity and throughputs. The construction materials are chemically and biologically inert according to F.D.A. The manufacturing is implemented in CLEAN ROOM, according to cGMP guidelines and E.E.C. directives to assure filter elements of high quality.



BAG FILTERS felt, mesh and high efficiency bag filters

Bea offers a complete range of bag filters. Bea bags are manufactured from a range of media types. BeaFelt bags are manufactured from various non-woven felts, and BeaMesh bags are manufactured from various woven meshes. The Bea bag top seal rings are available in plastic or metal, and fit most competitive bag filter housings. The Bea plastic ring not only acts as a sealing collar that assures bypass-free filtration but also has handles to facilitate fast and clean change-outs. The Bea bag rings are available in 4" and 7" diameters. Bea bags are available either with sewn or all welded construction. Bea bags can be supplied with FDA compliant materials and also 100% silicone free. Furthermore, Bea also supplies multi-layer bags, long-life filter bags and very high efficiency bags.

Housings for Industrial application

Bea offers a complete range of cartridge filter housings and bag filter housings, from low-cost industrial grade filter housings to premium-quality filter housings specifically designed for critical application. In addition to standard filter housings, Bea also designs filter housings to meet specific customer requirements.

Bea filter housings are available in S.S. 304 and 316L, as well as special alloys and are designed with various closure systems, including V-Clamp, swing bolts and quick opening closure. A wide range of connections and optional accessories are available.

Filter housings are designed in accordance with Directive PED 97/23/CE (Pressure Equipment Directive) and ATEX, if required.



PED 97/23/CE



Pressure Equipment Directive and Quality System



DET NORSKE VERITAS

QUALITY MANAGEMENT SYSTEM CERTIFICATE

Certificato No. / Certificate No. **CERT - 00190 - 94 - AQ - MIL - SINCERT**

Si attesta che / This certifies that

IL SISTEMA DI GESTIONE PER LA QUALITÀ DI / THE QUALITY MANAGEMENT SYSTEM OF

BEA TECHNOLOGIES S.p.A.
Via Newton, 4 - 5/7 - 8/a - 20016 Pero (MI) - Italy

È CONFORME AI REQUISITI DELLA NORMA PER I SISTEMI DI GESTIONE PER LA QUALITÀ
CONFORMS TO THE QUALITY MANAGEMENT SYSTEM STANDARD

UNI EN ISO 9001: 2000 (ISO 9001: 2000)

Questa certificazione è valida per il seguente campo applicativo:
This certificate is valid for the following product or services:
(Ulteriori chiarimenti riguardanti lo scopo e l'applicabilità dei requisiti della normativa si possono ottenere consultando l'organizzazione certificata)
(Further clarifications regarding the scope and the applicability of the requirements of the standard(s) may be obtained by consulting the certified organization(s))

Progettazione, produzione, commercializzazione ed assistenza di elementi filtranti ed accessori, recipienti a pressione, tecnologie di separazione e sistemi filtranti
Design, manufacture, trade and servicing of filter elements and devices, pressure vessels, separation technologies and filtration systems

Luogo e data Place and date Agrate Brianza (MI), 2004-10-27	Data Prima Emissione: First Issue Date: 1994-02-07	per l'Organismo di Certificazione for the Accredited Unit Det Norske Veritas Italia S.r.l.
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Lead Auditor: **RENZO SERRA**
Settore EA: **18**



Leonardo Omodeo Zorini
Management Representative

ISO Registration N. 0034
95A Registration N. 0030
PES Registration N. 0030

Member Body Accredited by M.I.U.R. - Riconosciuto EA n. 187
Signatory of EA and ISO Model Recognition Agreements

La validità del presente certificato è subordinata a sorveglianza periodica (ogni 6, 9 o 12 mesi) e al riesame completo del sistema con periodicità triennale.
The validity of this certificate is subject to periodical audits (every 6, 9 or 12 months) and the complete re-assessment of the system every three years.
Se si vuole la presenza di un certificato valido anche presso il cliente, basta farci sapere: cert@dnv.it o al telefono: 02-83600111 - 02-83600112 - 02-83600113 - 02-83600114 - 02-83600115 - 02-83600116 - 02-83600117 - 02-83600118 - 02-83600119 - 02-83600120 - 02-83600121 - 02-83600122 - 02-83600123 - 02-83600124 - 02-83600125 - 02-83600126 - 02-83600127 - 02-83600128 - 02-83600129 - 02-83600130 - 02-83600131 - 02-83600132 - 02-83600133 - 02-83600134 - 02-83600135 - 02-83600136 - 02-83600137 - 02-83600138 - 02-83600139 - 02-83600140 - 02-83600141 - 02-83600142 - 02-83600143 - 02-83600144 - 02-83600145 - 02-83600146 - 02-83600147 - 02-83600148 - 02-83600149 - 02-83600150 - 02-83600151 - 02-83600152 - 02-83600153 - 02-83600154 - 02-83600155 - 02-83600156 - 02-83600157 - 02-83600158 - 02-83600159 - 02-83600160 - 02-83600161 - 02-83600162 - 02-83600163 - 02-83600164 - 02-83600165 - 02-83600166 - 02-83600167 - 02-83600168 - 02-83600169 - 02-83600170 - 02-83600171 - 02-83600172 - 02-83600173 - 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A highly experienced team of engineers and filtration experts is available to advise our Customers regarding the selection of the best performing and most cost effective filter for their particular application. Please contact us to arrange for an initial evaluation and on-site trial.

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Bea Technologies has a fully equipped laboratory with a broad range of test rigs and instrumentation to conduct laboratory trials to help Customers to optimise their production processes.

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The Quality Management System implemented by Bea Technologies SpA has been certified according to:

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